

Appl. No. 10/708,648  
Amdt. Dated 01/13/2006  
Reply to Office action of October 13, 2005

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. (Original) A method of forming an oxidized tantalum nitride hardmask for dual damascene processing, comprising:  
providing a semiconductor wafer, said wafer comprising:  
a base dielectric layer;  
a cap layer overlying the base dielectric layer;  
a dielectric layer overlying the cap layer;  
one or more hardmask layer overlying the dielectric layer; and  
a tantalum nitride layer overlying the hardmask layers;  
subjecting the tantalum nitride layer to an oxidation process to convert said tantalum nitride layer to oxidized tantalum nitride (TaOxNx).
2. (Original) A method according to claim 1, wherein the base dielectric layer includes planarized circuit elements to which an electrical connection is to be made.
3. (Original) A method according to claim 1, wherein the dielectric layer is a single dielectric.
4. (Original) A method according to claim 1, wherein the dielectric layer is a hybrid dielectric.
5. (currently amended) A method according to claim [[1]]6, ~~wherein the dielectric layer is a hybrid dielectric~~  
wherein the oxidation process further comprises:  
providing an oxidation environment with a N2O flow rate between 500 and 5000 sccm at a chamber pressure between 1 and 10 Torr;  
providing a wafer substrate temperature between 250 degrees C and 400 degrees C; and  
providing a plasma power between 250Watts and 1000Watts.
6. (Original) A method according to claim 1, wherein the oxidation process is a combined thermal and plasma oxidation process.
7. (Original) A method according to claim 1, further comprising creating a patterned photoresist layer and etching the tantalum nitride layer prior to oxidation.
8. (Original) A method according to claim 1, further comprising creating a patterned photoresist layer and etching the oxidized tantalum nitride layer after the oxidation process.
9. (Original) A dual damascene method of processing a semiconductor wafer, comprising:  
providing a semiconductor wafer having a base dielectric layer, said base dielectric layer

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having circuit elements embedded therein and planarized flush with the surface thereof to which a subsequent electrical connection is to be made;

- forming a cap layer over the base dielectric layer and circuit elements;
- forming a dielectric layer over the cap layer;
- forming a first hardmask layer (HM1) over the dielectric layer;
- forming a second hardmask layer (HM2) over the first hardmask layer;
- forming a tantalum nitride layer over the second hardmask layer;
- lithographically etching the tantalum nitride layer to form trench openings therein; and
- subjecting the etched tantalum nitride layer to an oxidation process to form an oxidized tantalum nitride layer.

10. (Original) A method according to claim 9, wherein the dielectric layer is a single dielectric layer.

11. (Original) A method according to claim 9, wherein the dielectric layer is a hybrid dielectric layer.

12. (currently amended) A method according to claim 9, wherein the oxidation process is a thermal and plasma oxidation process.

13. (currently amended) A method according to claim 12, wherein the oxidation process further comprises:

- providing an oxidation environment with a N<sub>2</sub>O flow rate between 500 and 5000 sccm at a chamber pressure between 1 and 10 Torr;
- providing a wafer substrate temperature between 250 degrees C and 400 degrees C; and
- providing a plasma power between 250Watts and 1000Watts.

14. (Original) A dual-damascene method of processing a semiconductor wafer, comprising:

- providing a semiconductor wafer having a base dielectric layer, said base dielectric layer having circuit elements embedded therein and planarized flush with the surface thereof to which a subsequent electrical connection is to be made;

- forming a cap layer over the base dielectric layer and circuit elements;
- forming a dielectric layer over the cap layer;
- forming a first hardmask layer (HM1) over the dielectric layer;
- forming a second hardmask layer (HM2) over the first hardmask layer;
- forming a tantalum nitride layer over the second hardmask layer;
- subjecting the tantalum nitride layer to an oxidation process to form an oxidized tantalum nitride layer; and
- lithographically etching the oxidized tantalum nitride layer to form trench openings therein.

15. (Original) A method according to claim 14, wherein the dielectric layer is a single dielectric layer.

16. (Original) A method according to claim 14, wherein the dielectric layer is a hybrid

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dielectric layer.

17. (Original) A method according to claim 14, wherein the oxidation process is a thermal and plasma oxidation process.

18. (Original) A method according to claim 17, wherein the oxidation process comprises:  
providing an oxidation environment with a N2O flow rate between 500 and 5000 sccm at a chamber pressure between 1 and 10 Torr;  
providing a wafer substrate temperature between 250 degrees C and 400 degrees C; and  
providing a plasma power between 250Watts and 1000Watts.